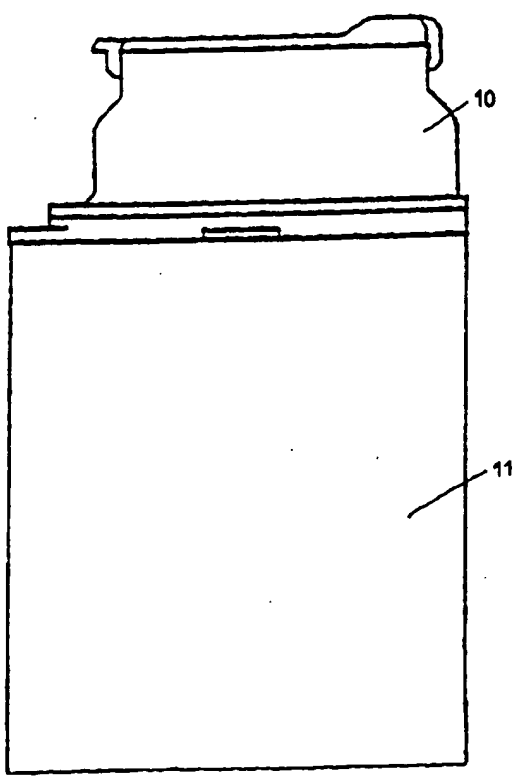


PCTWORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

| | | |
|---|-----------|---|
| (51) International Patent Classification 6 : B41J 2/175 | A1 | (11) International Publication Number: WO 97/47475 (43) International Publication Date: 18 December 1997 (18.12.97) |
| <p>(21) International Application Number: PCT/EP97/02905</p> <p>(22) International Filing Date: 4 June 1997 (04.06.97)</p> <p>(30) Priority Data: MI96A001170 7 June 1996 (07.06.96) IT</p> <p>(71) Applicant (for all designated States except US): B.M.S. COSTRUZIONE STAMPI S.R.L. [IT/IT]; Via Barcellona, 30, I-20093 Cologno Monzese (IT).</p> <p>(72) Inventor; and (75) Inventor/Applicant (for US only): BURSESE, Silvio [IT/IT]; Via P.T. Massironi, 7, I-20049 Concorezzo (IT).</p> <p>(74) Agent: COGGI, Giorgio; Notarbartolo & Gervasi, Corso di Porta Vittoria, 9, I-20122 Milano (IT).</p> | | <p>(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, HU, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ARIPO patent (GH, KE, LS, MW, SD, SZ, UG), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).</p> <p>Published With international search report.</p> |
| <p>(54) Title: RE-LOADING DEVICE FOR INK-JET WRITING HEAD</p> <p>(57) Abstract</p> <p>The invention consists of a re-loading device for ink-jet writing head, particularly for three-colour ink-jet writing head, which includes a mechanical device (which removes from the body (11) of the ink-jet writing head the original cover used by the producer) and a substitute cover (10) which is connected in a reversible manner to the body of the ink-jet writing head in place of the original cover, where the substitute cover (10) has the same size and shape as the original one and includes at least one tank (3) which contains the ink to be transferred into a tank positioned inside the body (11) of the ink-jet writing head.</p>  | | |

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

| | | | | | | | |
|----|--------------------------|----|--|----|--|----|--------------------------|
| AL | Albania | ES | Spain | LS | Lesotho | SI | Slovenia |
| AM | Armenia | FI | Finland | LT | Lithuania | SK | Slovakia |
| AT | Austria | FR | France | LU | Luxembourg | SN | Senegal |
| AU | Australia | GA | Gabon | LV | Latvia | SZ | Swaziland |
| AZ | Azerbaijan | GB | United Kingdom | MC | Monaco | TD | Chad |
| BA | Bosnia and Herzegovina | GE | Georgia | MD | Republic of Moldova | TG | Togo |
| BB | Barbados | GH | Ghana | MG | Madagascar | TJ | Tajikistan |
| BE | Belgium | GN | Guinea | MK | The former Yugoslav Republic of Macedonia | TM | Turkmenistan |
| BF | Burkina Faso | GR | Greece | ML | Mali | TR | Turkey |
| BG | Bulgaria | HU | Hungary | MN | Mongolia | TT | Trinidad and Tobago |
| BJ | Benin | IE | Ireland | MR | Mauritania | UA | Ukraine |
| BR | Brazil | IL | Israel | MW | Malawi | UG | Uganda |
| BY | Belarus | IS | Iceland | MX | Mexico | US | United States of America |
| CA | Canada | IT | Italy | NE | Niger | UZ | Uzbekistan |
| CF | Central African Republic | JP | Japan | NL | Netherlands | VN | Viet Nam |
| CG | Congo | KE | Kenya | NO | Norway | YU | Yugoslavia |
| CH | Switzerland | KG | Kyrgyzstan | NZ | New Zealand | ZW | Zimbabwe |
| CI | Côte d'Ivoire | KP | Democratic People's Republic of Korea | PL | Poland | | |
| CM | Cameroon | KR | Republic of Korea | PT | Portugal | | |
| CN | China | KZ | Kazakhstan | RO | Romania | | |
| CU | Cuba | LC | Saint Lucia | RU | Russian Federation | | |
| CZ | Czech Republic | LI | Liechtenstein | SD | Sudan | | |
| DE | Germany | LK | Sri Lanka | SE | Sweden | | |
| DK | Denmark | LR | Liberia | SG | Singapore | | |
| EE | Estonia | | | | | | |

- 1 -

RE-LOADING DEVICE FOR INK-JET WRITING HEAD.

FIELD OF THE INVENTION

The invention consists of a re-loading device for ink-jet writing head, particularly suitable for re-loading a three-colour ink-jet
5 writing head, often used in the printers constituting one of the most widespread and common interface means with the user.

The re-loading device includes a mechanical device for removing from the body of an ink-jet writing head the original cover used by the producer and a substitute cover which is connected to the body of
10 the ink-jet writing head in place of the original cover, where the substitute cover has the same size and shape as the original one and includes at least one tank containing the ink to be transferred into a tank positioned inside the body of the ink-jet writing head.

PRIOR ART

15 The printers constitute one of the most widespread and common terminals, which can be advantageously used in many technical fields, for instance:

- telecommunication systems, wherein said printers can operate either alone (telex, fax, etc.), or combined with a complex
20 telecommunication system, said printers constituting one of the outlet means;
- data processing systems with any dimension and power (from pocket or desk calculator to personal computer, to a computerised data-processing centre of a large company, and so on), wherein said
25 printers constitute one of the most widespread interface means with the user, when they are not the only available interface means.

- 2 -

There are on the market many well-known different printers which can be classified according to many features, e.g. the writing head, which in its turn can be classified according to the printing system used (impact head, ink-jet head, thermal head etc.); further details and/or
5 classification of the printers and/or writing heads will be omitted in the present specification because they are not pertinent to the present invention.

For the same reason, in the present specification only ink-jet writing heads (and, in particular, three-colour ink-jet writing heads) will
10 be discussed, omitting the other functional unities which constitute a printer.

Some three-colour ink-jet writing heads includes a fourth tank containing a black ink.

A multicolour ink-jet writing head comprises at least three tanks,
15 each of which contains an ink of different colour (green, red, blue and black, if any) and printing means driven by the logical unit of the printer, which in turn may be driven by an upper logical unit, if any; said printing means takes each of said inks from the relevant tank for jetting ink micro drops on a backing (normally but not
20 necessarily of paper) in order to realise the written and/or graphical text as requested.

An ink-jet writing head (and, in particular, a multicolour ink-jet writing head) is expensive because the printing means is realised through advanced constructive processes and by using
25 materials having particular physical and chemical features carefully checked.

Although the producers define this ink-jet writing head as a

- 3 -

"disposable" one, it will be apparent that it is uneconomical to replace and to expel a working ink-jet writing head only because one or more of the inks loaded by the producer into the tanks of the ink-jet writing head are exhausted.

- 5 The producers widely demonstrated that, utilising inks appropriately designed for said particular use, it is possible to extend the useful life of an ink-jet writing head beyond the exhaustion of the original ink charge.

There are present on the market many re-loading devices developed by
10 the producers of printing fittings which allow re-loading once or more times a one-colour or a multicolour ink-jet writing head. The entrance to a tank which is inside the ink-jet writing head can be obtained either by removal of the means, if any, used by the producer for closing the hole used for the first loading of the relevant ink
15 (green, red, blue or black), or by realising a proper hole on the ink-jet writing head covering.

Re-loading devices consisting of coverings (simple syringes, rubber syringes, bellows syringes, etc.) containing an ink, providing different shapes and/or dimensions and being of a low ergonomic
20 level are known, for example, from US-A 5,199,470; therefore, the user must perform a sequence of operations which are not always easy and safe, particularly with respect to the risk of an uncontrolled ink leakage from the writing head after the complete ink re-loading of the relevant tank (not completely empty before the re-loading
25 operation and/or having a volume smaller than the loader one).

Ink re-loaders for ink-jet writing heads which allow the gradual and controlled supply of at least part of the ink contained in said re-

- 4 -

loader, obviating the aforementioned disadvantages of the above mentioned re-loaders, are known in the art.

Said ink re-loaders (having an easy construction, being cheap, preferably realised in a recyclable plastic material and lacking in
5 metal parts) are perfectly suitable for ink-jet writing heads, being expressly designed and realised for the re-loading of said head.

The re-loading device object of the present invention constitutes an improvement of the already known ink re-loaders, since it allows a further reduction of the manual ability required
10 to fill an ink-jet writing head, further reducing the risk, already very reduced, of accidental ink leakages and allowing the re-loading (and then the re-use) of ink-jet writing heads which are rechargeable in a difficult way by means of the known re-loaders, e.g. ink-jet writing heads having rigid tanks and compensation systems
15 of the inner pressure, and those which provide one or more tanks in foam material balanced with the environment.

SUMMARY OF THE INVENTION

Object of the present invention is a re-loading device for ink-jet writing head which includes a mechanical device for removing from the
20 body of the ink-jet writing head the original cover used by the producer and a substitute cover, having the same size and shape as the original one, which is connected in a reversible manner to the body of the ink-jet writing head in place of the original cover.

The mechanical device comprises a base suitable for receiving at least
25 a part of the ink-jet writing head and a leverage "pivotally" connected to the base and acting on the connection zone between the original cover and the body of the ink-jet writing head positioned

- 5 -

into the base.

The substitute cover includes:

- an external shell having the same size and shape as the original cover;
- 5 - at least one tank, positioned inside the external shell, containing the ink to be transferred into at least one tank positioned inside the body of the ink-jet writing head;
- transfer means for transferring the ink from the at least one tank positioned inside the external shell to the at least one tank
- 10 positioned inside the body of the ink-jet writing head;
- reversible means connecting the substitute cover to the body of the ink-jet writing head, the substitute cover being manually separable from the body of the ink-jet writing head when at least one of its tanks is empty.

15 LIST OF THE ENCLOSED DRAWINGS

The invention will be better understood with reference to a non-limiting embodiment, suitable for re-loading a three-colour ink-jet writing head, shown in the enclosed drawings, where:

- figure 1 shows schematically a side view of a substitute cover
- 20 realised according to the invention connected to the body of a three-colour ink-jet writing head;
- figure 2 shows a top view of the upper side of the body of the three-colour ink-jet writing head of figure 1;
- figure 3 shows a top view of the substitute cover of figure 1, whose
- 25 sectional views according to section planes A-A and B-B are shown in figures 9 and 10, respectively;
- figure 4 shows a side view of the substitute cover of figure 1.

- 6 -

without reversible connecting means;

- figure 5 shows a front view of the substitute cover of figure 1;
- figure 6 shows a bottom view of the substitute cover of figure 1;
- figure 7 shows a back view of the substitute cover of figure 1;
- 5 - figure 8 shows a top view of the substitute cover of figure 1, without the upper layer 6 of figure 4;
- figure 9 shows a sectional view according to section plane A-A of the substitute cover of figure 1;
- figure 10 shows a sectional view according to section plane B-B of
- 10 the substitute cover of figure 1;
- figure 11 shows an enlarged sectional view of a portion of figure 9 showing a preferred embodiment of a valve 7 belonging to the transfer means of the substitute cover of figure 1;
- figure 12 shows a mechanical device, realised according to the
- 15 invention, for removing the original cover from the body of an ink-jet writing head;
- figure 13 shows a top view and a side view of the leverage 130 of figure 12.

In the enclosed figures the correspondent structural elements are
20 marked with the same numerical references.

DETAILED DESCRIPTION OF THE INVENTION

A re-loading device for ink-jet writing head, realised according to the invention, includes a mechanical device (figures 12 and 13) for removing from the body 11 (figure 1) of an ink-jet writing head the
25 original cover used by the producer and a substitute cover 10 (figure 1) suitable to be connected to the body 11 of the ink-jet writing head in place of the original cover.

- 7 -

Figure 1 shows schematically the substitute cover 10 connected to the body 11 of a three-colour ink-jet writing head, which is not described in greater detail: as shown in the top view of figure 2, the upper side of the body 11 is provided with three groups of three holes (12, 5 13), where at least some of the lateral ones (12) are used for connecting the original cover to the body 11, while the central ones (13) are used for the first loading of each ink into the relevant tank of the three-colour ink-jet writing head.

Figures 3 to 7 show orthogonal views of the substitute cover 10 of 10 figure 1; there are shown:

- the external shell 1 having the same size and shape as said original cover;
- pierced pins 2, each of which is connected to one of the tanks 3 (positioned inside the external shell 1) containing an ink to be 15 transferred into a relevant tank positioned inside the body 11 of the three-colour ink-jet writing head through the transfer means shown by figures 9 to 11;
- reversible means connecting the substitute cover 10 to the body 11.

In the present embodiment the connecting means are realised through 20 pairs of elastic fork-shaped elements 4 (omitted in the side view of figure 4) positioned beside one of the pierced pins 2 (figures 5 to 7, 9 and 10) and suitable to be engaged in a reversible manner in the lateral holes 12 of the body 11 of the ink-jet writing head.

The substitute cover 10 is therefore manually separable from the body 25 11 of the ink-jet writing head when at least one of its tanks 3 is empty.

Of course, a substitute cover 10 realised according to the invention

- 8 -

and suitable for re-loading a one-colour ink-jet writing head is provided with only one pierced pin 2 belonging to the transfer means and connected to the sole tank 3 positioned inside the external shell 1.

- 5 The pierced pins 2 are covered by protection caps 5, which must be removed before connecting the substitute cover 10 to the body 11 of the ink-jet writing head through the reversible connecting means.

Figure 8 shows a top view of the substitute cover 10 of figure 1 whose upper layer 6 (figure 4) has been removed to show the external holes
10 71 of valves 7 belonging to the transfer means: a preferred embodiment of a valve 7 is shown on the enlarged sectional view of figure 11.

Figure 9 shows a sectional view (according to section plane A-A of figure 3) of the substitute cover 10 of figure 1: there are shown, sectioned, the external shell 1 (including the upper layer 6) and
15 three tanks 3 positioned inside the external shell 1, where each tank 3 is connected to transfer means including one of the above mentioned pierced pins 2 (covered with a protection cap 5) and one of the above mentioned valves 7, activated by the user for transferring the ink loaded into said tank 3 to the relevant tank positioned inside the
20 body 11 of the three-colour ink-jet writing head.

Figure 10 shows a sectional view (according to section plane B-B of figure 3) of the substitute cover 10 of figure 1; there are shown, sectioned, the external shell 1 including the upper layer 6, one of the tanks 3 positioned inside the external shell 1 (connected with a
25 pierced pin 2 covered with a protection cap 5 and provided with a valve 7) and a pair of elastic fork-shaped elements 4 positioned beside the pierced pin 2.

- 9 -

According to a further possible embodiment, not shown in the figures, the substitute cover 10 includes an additional tank 3, positioned inside the external shell 1, which contains a black ink to be transferred to an additional tank positioned inside the body 11 of the
5 ink-jet writing head through transfer means which includes an additional pierced pin 2 and an additional valve 7 activated by the user for transferring the black ink from the additional tank 3 positioned inside the external shell 1 to the additional tank positioned inside the body 11 of the ink-jet writing head.

10 Figure 11 shows an enlarged view of a portion of figure 9 showing a preferred embodiment of the valve 7 (belonging to transfer means) positioned below the upper layer 6 of the external shell 1 of the substitute cover 10.

The valve 7 includes a cylindrical body 72 (having one end surrounding
15 the external hole 71, the other end of reduced size and a circle of holes 73 on its lateral side) and a ball 74 pressure inserted inside the cylindrical body 72.

In the rest position of the valve 7 the external hole 71 is hermetically closed by the ball 74 as shown in figure 11 a), while in
20 the working position of the valve 7 the ball 74 is pushed down by the user [as shown in figure 11 b)] through a pen, a pencil or another suitable means to transfer the ink from the tank 3 to the relevant tank positioned inside the body 11 of the ink-jet writing head.

When the ball 74 is pushed down, the external air enters tank 3
25 through the holes 73 and, as a consequence, the ink goes down by gravity from tank 3 to the relevant tank positioned inside the body 11 of the ink-jet writing head through the relevant pierced pin 2

- 10 -

inserted into the relevant central hole 13 provided in the upper side of the body 11 of the ink-jet writing head.

Figure 12 shows a mechanical device realised according to the invention for removing the original cover from the body 11 of an
5 ink-jet writing head: it comprises a base 120 suitable for receiving at least partially the body 11 of the ink-jet writing head and a leverage 130, "pivotally" connected to the base 120, acting on the connection zone between the original cover and the body 11 of the ink-jet writing head at least partially positioned inside the base 120.

10 Figure 13 shows the top and side views of the leverage 130.

The base 120 includes a cavity 121 suitable for receiving the lower part of the body 11 of the ink-jet writing head and a pierced section 122 wherein a pin 131, connected to a cam-shaped end 132 of the leverage 130 (figure 13), is "pivotally" inserted: the pierced section
15 122 of the base 120 is so high that the cam-shaped end 132 of the leverage 130 is acting on the connection zone between the original cover and the body 11 of the ink-jet writing head when it is partially positioned into the cavity 121 of the base 120.

The use of the re-loading device object of the present invention is
20 now briefly described.

Partially positioned the ink-jet writing head into the cavity 121 of the base 120, the original cover used by the producer is removed from the body 11 of the ink-jet writing head by acting through the cam-shaped end 132 of the leverage 130 on the connection zone between the
25 original cover and the body 11 of the ink-jet writing head.

A substitute cover 10 is then connected to the body 11 of the ink-jet writing head through reversible connecting means: the pierced pins 2

- 11 -

are inserted into the relevant loading holes 13 provided in the upper side of the body 11 of the ink-jet writing head, connecting the tanks 3 positioned inside the external shell of the substitute cover 10 to the relevant tanks positioned inside the body 11 of the ink-jet writing head.

When one of the tanks positioned inside the body 11 of the ink-jet writing head is empty, the user removes the upper layer 6 of the substitute cover 10 and pushes down the ball 74 of the valve 7 of the tank 3 of the substitute cover 10 where the ink to be transferred is loaded: the external air enters tank 3 through the holes 73 provided on the lateral side of the cylindrical body 72 of the valve 7 and the ink goes down by gravity from the tank 3 of the substitute cover 10 to the relevant tank positioned inside the body 11 of the ink-jet writing head, re-loading them.

Of course, two or more of the tanks positioned inside the body 11 of the ink-jet writing head can be re-loaded at the same time by pushing down the balls 74 of the valves 7 of the relevant tanks 3 positioned inside the substitute cover 10.

Afterward, the user separates manually the substitute cover 10 including at least one empty tank 3 and connects to the body 11 of the ink-jet writing head another substitute cover 10.

Without departing from the scope of the present invention, a man skilled in the art can carry out all modifications and improvements suggested by the normal experience and by the natural evolution of the technique on the re-loading device for ink-jet writing head object of the present invention.

- 12 -

CLAIMS

- 1 1) A re-loading device for ink-jet writing head, characterised by
2 comprising:
3 - a mechanical device for removing from the body (11) of said ink-jet
4 writing head the original cover used by the producer; and
5 - a substitute cover (10), having the same size and shape as the
6 original one, which is connected to said body (11) of said ink-jet
7 writing head in place of said original cover.
- 1 2) A re-loading device according to claim 1, characterised in that
2 said mechanical device comprises a base (120) suitable for receiving
3 at least a part of said body (11) of said ink-jet writing head and a
4 leverage (130) pivotally connected to said base (120) and acting on
5 the connection zone between said original cover and said body (11) of
6 said ink-jet writing head at least partially positioned into said base
7 (120).
- 1 3) A re-loading device according to claim 2, characterised in that
2 said base (120) includes a cavity (121) suitable for receiving at
3 least a part of said body (11) of said ink-jet writing head and a
4 pierced section (122) wherein a pin (131) belonging to said leverage
5 (130) is pivotally inserted, said pierced section (122) of said base
6 (120) being so high that said leverage (130) is acting on said
7 connection zone between said original cover and said body (11) of said
8 ink-jet writing head partially positioned into said cavity (121) of
9 said base (120).
- 1 4) A re-loading device according to claim 3, characterised in that
2 said pin (131) is connected to a cam-shaped end (132) of said leverage
3 (130) which acts on said connection zone between said original cover

- 13 -

4 and said body (11) of said ink-jet writing head.

1 5) A re-loading device according to claim 1, characterised in that
2 said substitute cover (10) includes:

3 - an external shell (1) having the same size and shape as said
4 original cover;

5 - at least one tank (3), positioned inside said external shell (1),
6 containing a ink to be transferred into at least one tank positioned
7 inside said body (11) of said ink-jet writing head;

8 - transfer means for transferring said ink from said at least one tank
9 (3) positioned inside said external shell (1) to said at least one
10 tank positioned inside said body (11) of said ink-jet writing head;

11 - reversible means for connecting said substitute cover (10) to said
12 body (11) of said ink-jet writing head, said substitute cover (10)
13 being manually separable from said body (11) of said ink-jet writing
14 head when at least one of its at least one tank (3) is empty.

15 6) A re-loading device according to claim 5 for re-loading a three-
16 colour ink-jet writing head, characterised in that inside said
17 external shell (1) of said substitute cover (10) three tanks (3) are
18 positioned, each of said tanks (3) containing one of the inks to be
19 transferred into a relevant tank positioned inside said body (11) of
20 said three-colour ink-jet writing head through said transfer means.

1 7) A re-loading device according to claim 6, characterised in that
2 said substitute cover (10) includes an additional tank (3) positioned
3 inside said external shell (1) and containing a black ink to be
4 transferred to an additional tank positioned inside said body (11) of
5 said ink-jet writing head through said transfer means.

1 8) A re-loading device according to claim 5, 6 or 7, characterised in

- 14 -

2 that said transfer means includes, for each of said tanks (3)
3 positioned inside said external shell (1), a pierced pin (2) connected
4 to said tank (3) and a valve (7), activated by the user for
5 transferring said ink from said tank (3) positioned inside said
6 external shell (1) to said relevant tank positioned inside said body
7 (11) of said ink-jet writing head.

1 9) A re-loading device according to claim 8, characterised in that
2 said valve (7) includes a cylindrical body (72) having one end
3 surrounding an external hole (71) provided in the upper side of said
4 substitute cover (10), the second end of reduced size and a circle of
5 holes (73) on its lateral side, and a ball (74) which is pressure
6 inserted inside said cylindrical body (72).

1 10) A re-loading device according to claim 9, characterised in that in
2 the rest position of said valve (7) said ball (74) closes hermetically
3 said external hole (71).

1 11) A re-loading device according to claim 9, characterised in that in
2 the working position of said valve (7) said ball (74) is pushed down
3 by the user, the external air enters said tank (3) positioned inside
4 said external shell (1) through said holes (73) on the lateral side of
5 said cylindrical body (72) of said valve (7) and said ink goes down by
6 gravity from said tank (3) positioned inside said external shell (1)
7 to said relevant tank positioned inside said body (11) of said ink-jet
8 writing head through said pierced pin (2) inserted into a relevant
9 loading hole (13) provided in the upper side of said body (11) of said
10 ink-jet writing head.

1 12) A re-loading device according to claim 8, characterised in that
2 said pierced pin (12) is provided with a protection cap (5) to be

- 15 -

3 removed before connecting said substitute cover (10) to said body (11)
4 of said ink-jet writing head.

1 13) A re-loading device according to claim 5, characterised in that
2 said reversible connecting means includes pairs of elastic fork-shaped
3 elements (4) positioned beside said pierced pins (2) belonging to said
4 transfer means and suitable to be engaged in a reversible manner in
5 relevant pairs of holes (12) provided in said upper side of said body
6 (11) of said ink-jet writing head.

1/5

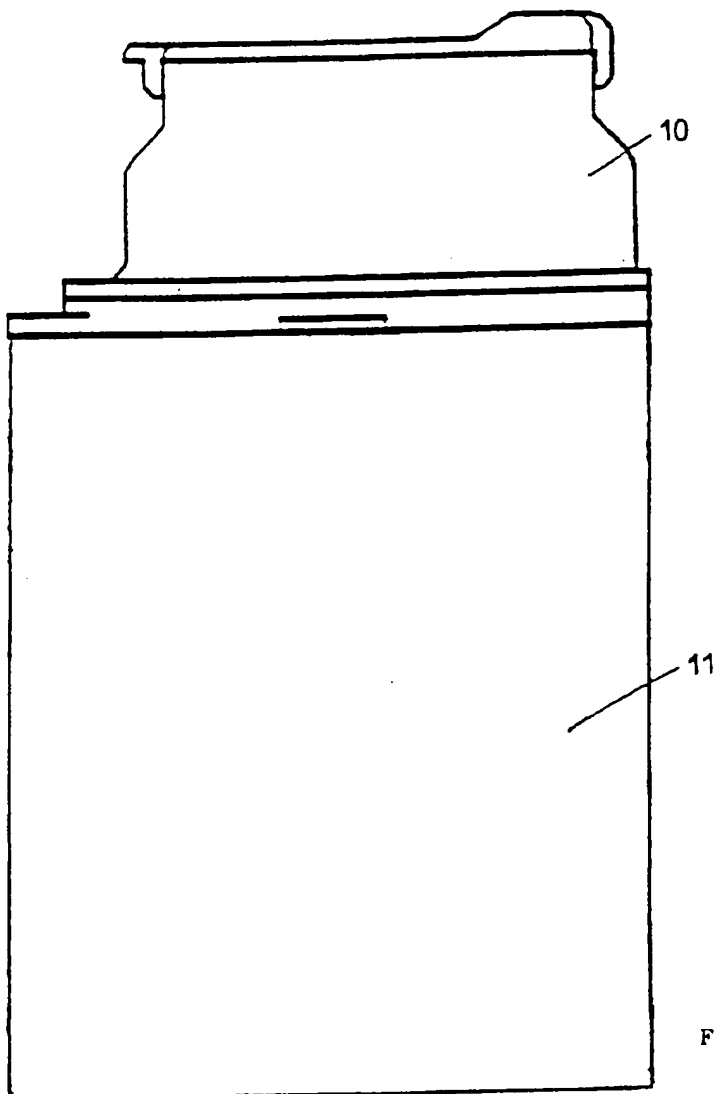


FIGURE 1

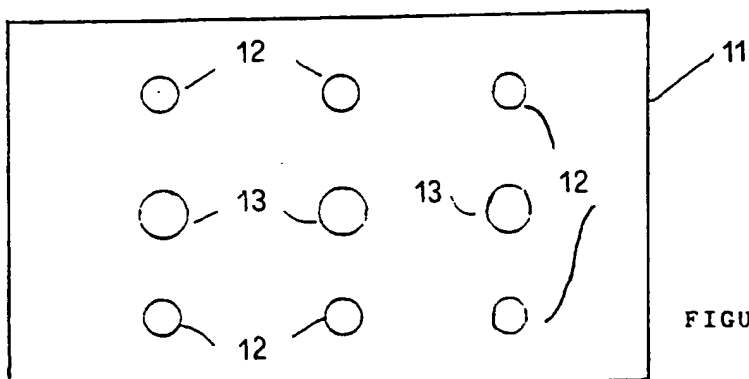


FIGURE 2

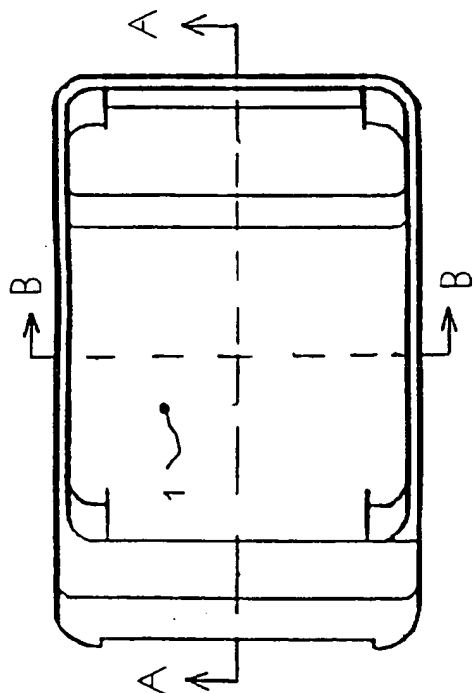


FIGURE 3

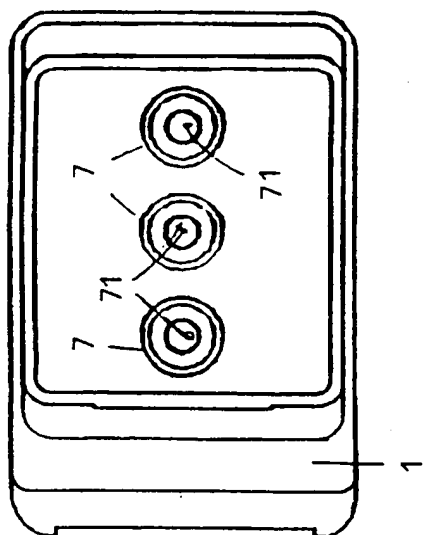


FIGURE 8

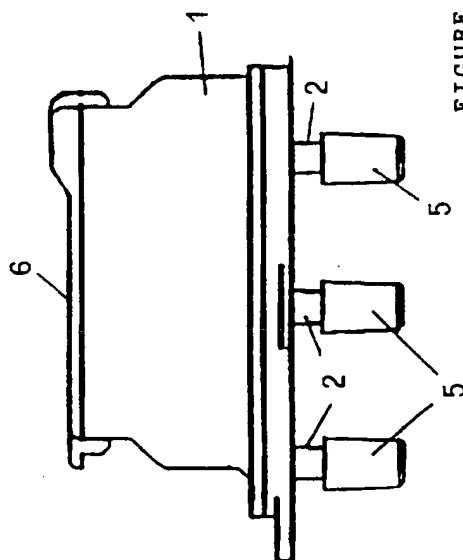


FIGURE 4

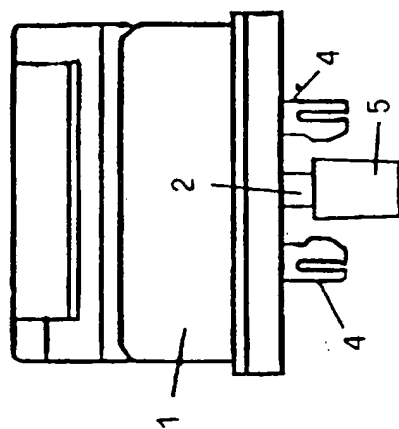


FIGURE 5

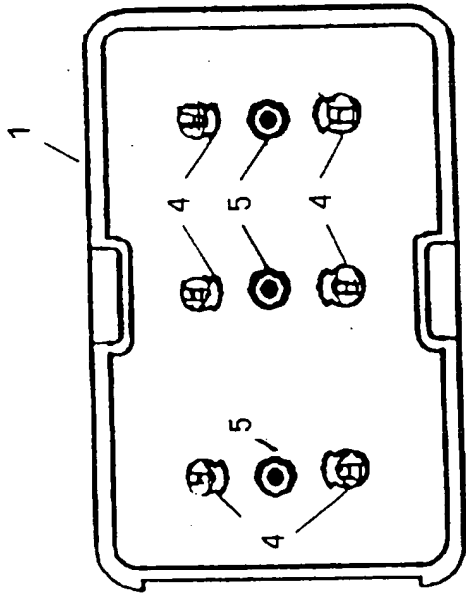


FIGURE 6

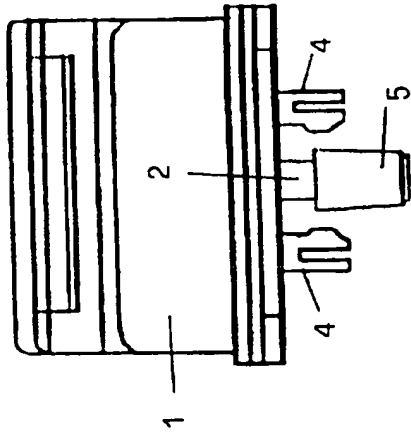


FIGURE 7

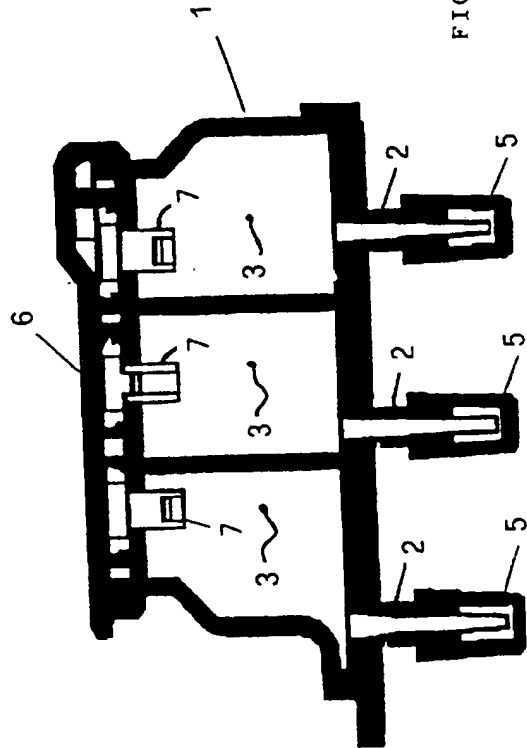


FIGURE 9

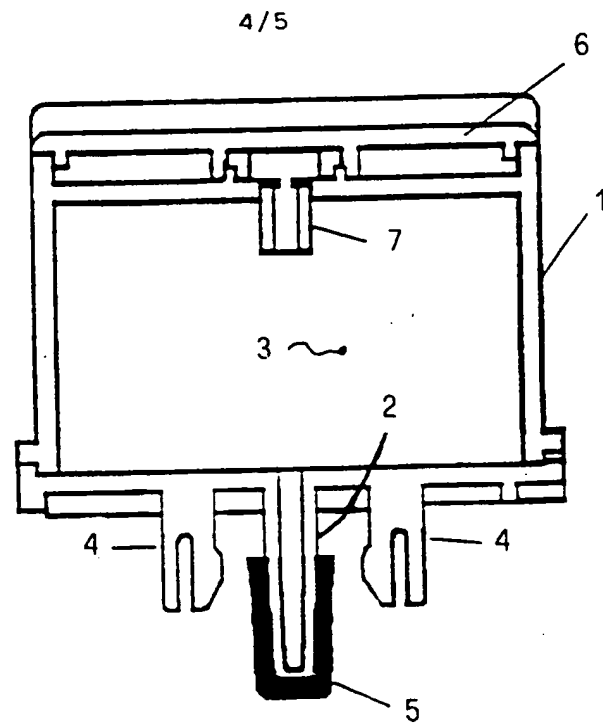


FIGURE 10

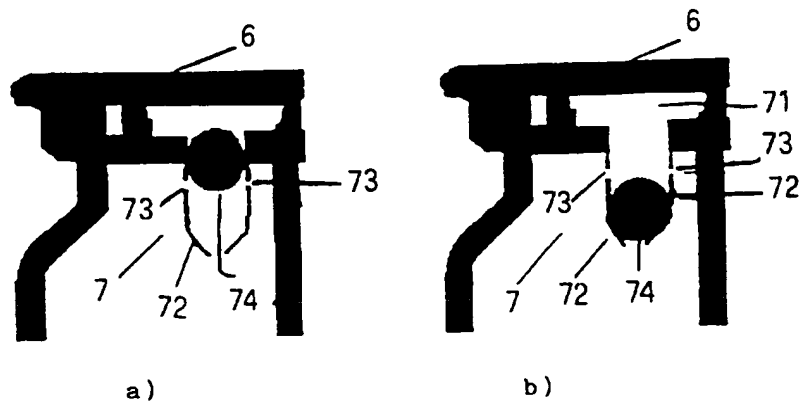
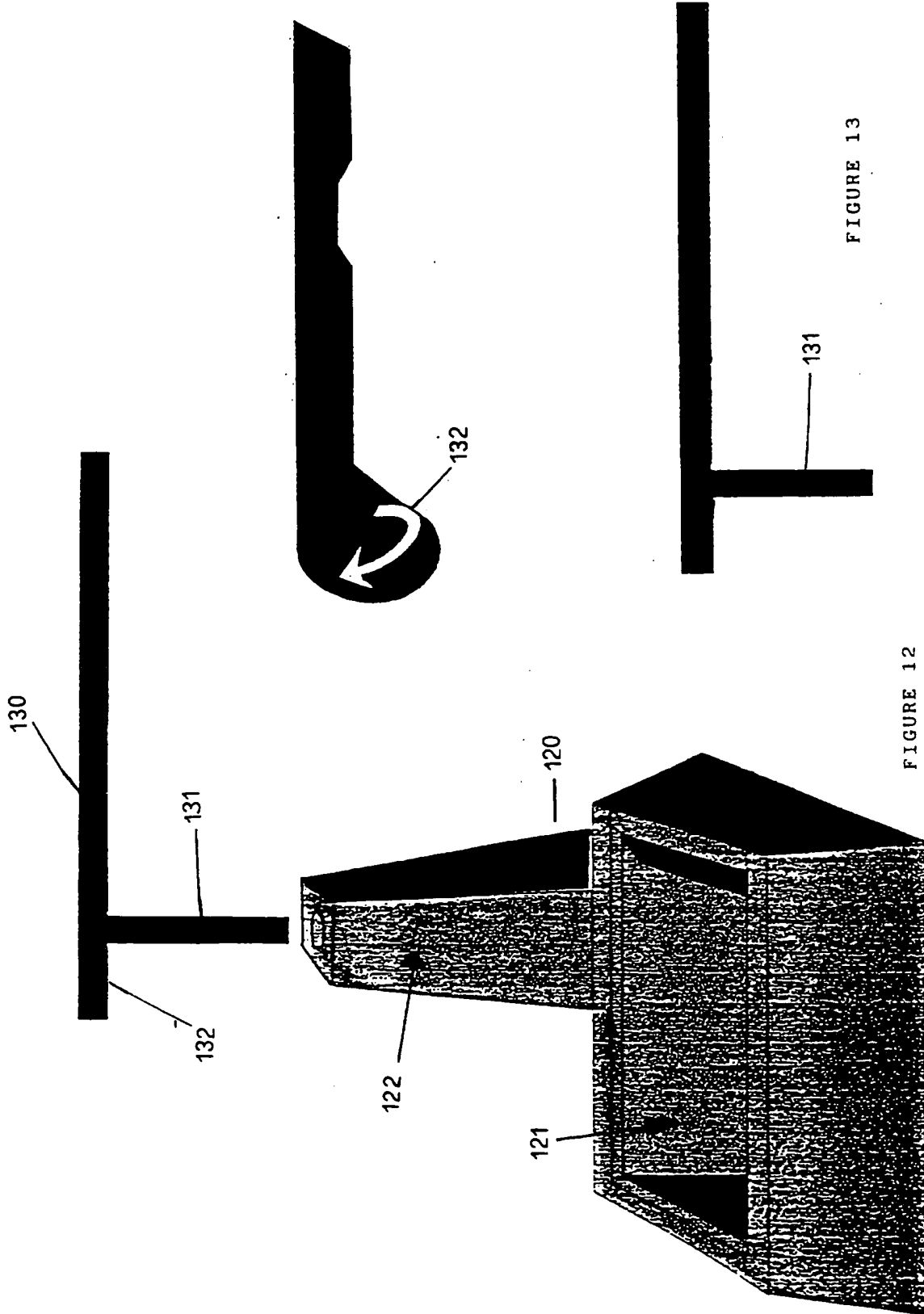


FIGURE 11



INTERNATIONAL SEARCH REPORT

Inte. nal Application No
PCT/EP 97/02905

A. CLASSIFICATION OF SUBJECT MATTER

IPC 6 B41J2/175

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 B41J

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category * | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
|------------|---|-----------------------|
| X | US 5 408 256 A (KEEN ROBERT ET AL) 18 April 1995 see column 3, line 5 - line 64; figures 2-5 | 1 |
| A | --- | 2,5 |
| A | EP 0 594 055 A (PMS GMBH PRODUKTION & RECYCLIN) 27 April 1994 see column 4, line 4 - column 6, line 1; figures 1-6 | 1,2,5 |
| P,A | --- | 1,2,5 |
| P,A | WO 97 15449 A (OLIVETTI LEXIKON S P A) 1 May 1997 see page 5, line 9 - page 10, line 5; figures 1,2 | 1,2,5 |
| A | --- | |
| A | US 4 817 810 A (SHULL MICHAEL S) 4 April 1989 --- | |
| | -/-- | |

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search

22 September 1997

Date of mailing of the international search report

03.10.97

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+ 31-70) 340-2040, Tx. 31 651 cpo nl.
Fax (+ 31-70) 340-3016

Authorized officer

Adam, E

INTERNATIONAL SEARCH REPORT

Int. Application No.

PCT/EP 97/02905

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

| Category * | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
|------------|--|-----------------------|
| A | EP 0 672 527 A (PELIKAN PRODUKTIONS AG) 20 September 1995 --- | |
| A | WO 95 18049 A (RENEWABLE RESOURCES COMPANY) 6 July 1995 ----- | |

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/EP 97/02905

| Patent document cited in search report | Publication date | Patent family member(s) | Publication date |
|---|---------------------|--|----------------------------------|
| US 5408256 A | 18-04-95 | NONE | |
| EP 0594055 A | 27-04-94 | DE 4235029 A AT 134935 T DE 59301788 D | 21-04-94 15-03-96 11-04-96 |
| WO 9715449 A | 01-05-97 | AU 7332196 A CA 2178899 A | 15-05-97 24-04-97 |
| US 4817810 A | 04-04-89 | NONE | |
| EP 0672527 A | 20-09-95 | CN 1114936 A | 17-01-96 |
| WO 9518049 A | 06-07-95 | AU 1519995 A EP 0737155 A US 5607003 A | 17-07-95 16-10-96 04-03-97 |